



Alkyd Red Undercoat

DESCRIPTION Alkyd Undercoat.

Uses for use on steel structure as part of a suitable alkyd system .

Properties	
colors	red
Solids (% volume)	52± 2
Specific gravity	1.45 – 1.50 gm/cm ²
thickness	Dry : 30-40 microns
	Wet : 60-80 microns
thinner	Concrete thinner
tools	Roller - brush – airless spray- conventional spray

Guiding data airless spray		
pressure at nozzle	nozzle tip	spray angle
150 kp/cm ²	0.015 – 0.021 inch	60° - 80°

Surface preparation Rust loose mill scale salt and loose paint should be removed .
Wire brushing to standard of min.st 2 is recommended.
The surface must be dry and clean when the paint is applied.

Conditions during application The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate.

Drying times		
Surface temperature °C	Dry to touch (hour)	Dry to handle (hour)
10	3.5	8
23	2	4
35	1	4





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Typical recommended paint system

product	No.of coats
Alkyd Red Undercoat	1
Fenomastic enamel	2

Usage and implementation steps

- 1- Use a thinner to thin out.
- 2- Flipping good.
- 3- A first face is painted, then a second face, taking into account the time difference between them.

size of the packages - 0.750 L - 3 L - 10 L.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

